




## Engine Mount LH (12.45.11)

### Removal

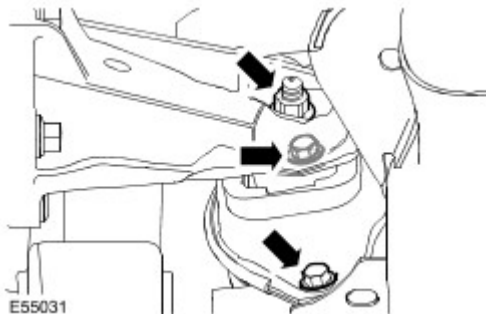
1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)
2. Remove the turbocharger. For additional information, refer to [Turbocharger \(19.42.01\)](#) (Section 303-04)

3.  **CAUTION: Protect the engine during this operation.**

Support the engine.

- Raise the engine clear of its LH mount.

4. Remove the engine mount.
  - Remove the retaining nut.
  - Raise the engine clear of its LH mount.
  - Remove and discard the two retaining bolts.



### Installation

1. Install the engine mount.
  - Clean the component mating faces.
  - Install new retaining bolts.
  - Tighten the bolts to 45 Nm (33 lb.ft), then a further 60 degrees.

2.  **CAUTION: Protect the engine during this operation.**

Lower the engine onto its mount.

3. Install the engine mount retaining nut.
  - Tighten the nut to 90 Nm (66 lb.ft).

- 4 . Install the turbocharger. For additional information, refer to [Turbocharger \(19.42.01\)](#) (Section 303-04)
- 5 . Connect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)